

ME806CRK COUPLING REPLACEMENT KIT FOR: ME806-16 TURBO-FLO LE TRANSFER VALVE

!!!WARNING!!!

READ AND UNDERSTAND ALL INSTRUCTIONS INCLUDED WITH THIS REPAIR KIT
RELIEVE ALL PRESSURE FROM SYSTEM BEFORE REMOVING VALVE FOR SERVICE



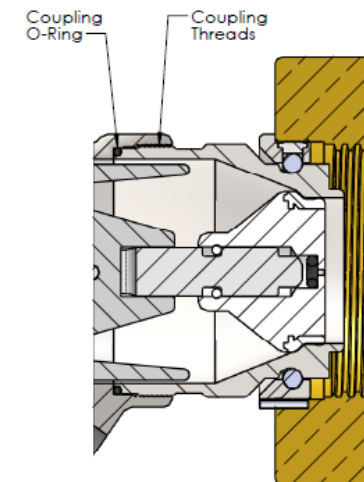
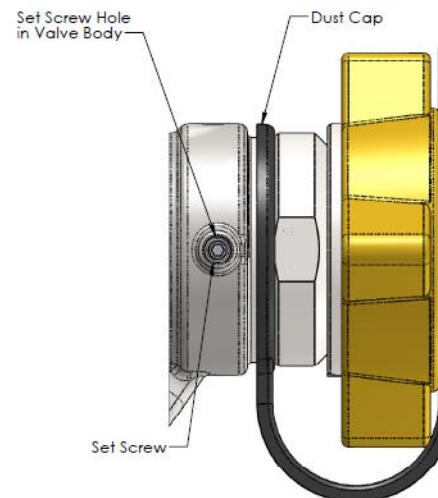
WARNING: These products contain a chemical known to the state of California to cause cancer and birth defects or reproductive harm

A. DISASSEMBLY

1. Remove Set Screws and discard
2. Remove Coupling and Dust Cap and discard Coupling and retain Dust Cap
3. Remove Coupling O-Ring and discard
4. Inspect valve body and clean if necessary, be sure interior is free of dirt, residue and foreign particles.

B. REASSEMBLY

1. Apply Lubriplate to Coupling O-Ring and install into Valve Body
2. Apply Loctite #565 or other thread sealant to Coupling threads and install into Valve Body
3. Drill $\phi 1/4$ " dimple to a maximum depth of .09" in Coupling through each set screw hole.
4. Apply Loctite #271 to Set Screws and install and torque to 80 in lbs.
5. Connect the valve assembly outlet to a pressure source of at least 150 PSI. Check for leaks at all joints and seals using a suitable leak detector solution such as "Marshall Excelsior" leak detector.
CAUTION: Do not use the valve if any joint continues to leak under pressure.
6. Install Dust Cap.



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