

**ME662-901K**  
**DOUBLE CHECK FILL VALVE**  
**REPLACEMENT KIT**

**!!!WARNING!!!**

READ AND UNDERSTAND ALL INSTRUCTIONS INCLUDED WITH THIS REPAIR KIT  
RELIEVE ALL PRESSURE FROM SYSTEM BEFORE REMOVING VALVE FOR SERVICE

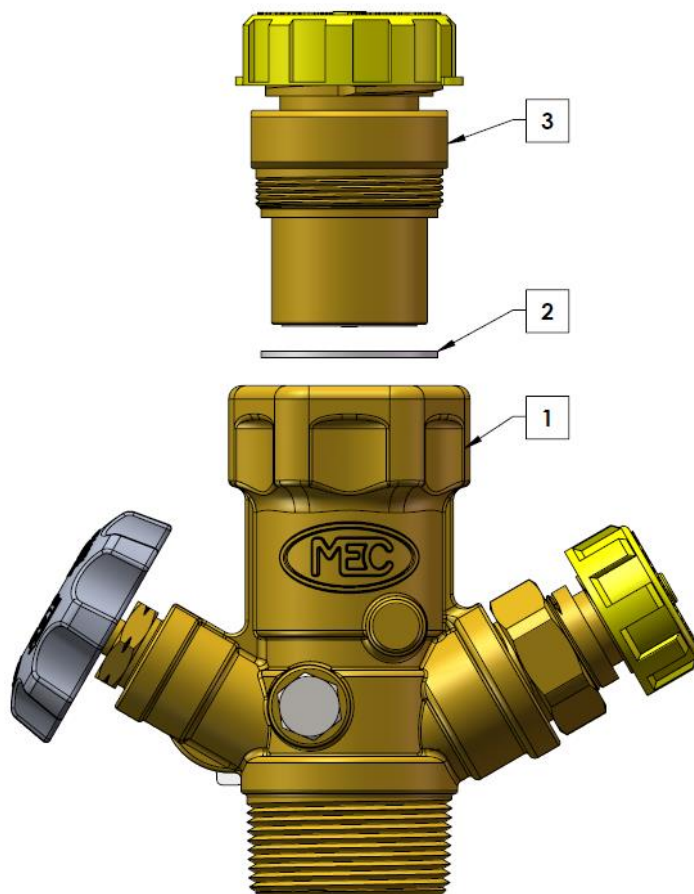
**NOTE:** Numbers in brackets [ ] refer to the number in the valve component list.

**A. Disassembly**

1. **EVACUATE ALL PRESSURE FROM SYSTEM BEFORE ANY DISASSEMBLY OR REPAIR.**
2. Remove Filler Valve Assembly [3] and Nylon Seal [2] from Body [1] and discard
3. Inspect Body [1] and clean if necessary, be sure interior is free of dirt, residue, and foreign particles.

**B. Reassembly**

1. Install Nylon Seal [2] into Body [1].
2. Apply Loctite #271 or equivalent thread locker to threads of Filler Valve Assembly [3] and install into Body [1] and torque to 100±5 ft-lbs.
3. Connect the valve assembly outlet to a pressure source of at least 150 PSI. Check for leaks at all joints using a suitable leak detector solution such as “Marshall Excelsior” leak detector.  
**CAUTION: DO NOT USE THE VALVE IF ANY JOINT CONTINUES TO LEAK UNDER PRESSURE.**



**C. Component List**

1. Body
2. Nylon Seal
3. Filler Valve Assembly



**WARNING:** These products contain a chemical known to the state of California to cause cancer and birth defects or reproductive harm

**Marshall Excelsior Company**  
1506 George Brown Drive Marshall, MI 49068  
Phone (269) 789-6700 Fax (269) 781-8340  
[www.marshallexcelsior.com](http://www.marshallexcelsior.com)

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