

NOTES:

1. VENDOR: CUMMINS LABEL INC.
2. MATERIALS:  
STOCK #D-113 1.1 CLEAR DIGITAL OVERLAMINATION W/PERMANENT ADHESIVE  
STOCK#D-117 WHITE DIGITAL POLYESTER W/PERMANENT ADHESIVE

## Loading Procedures for Turbo-Flo Transfer Valve



- 1.) Connect liquid spray fill and vapor equalizing lines ensuring a leak free seal.
- 2.) Open the vapor line shut off valves both on the bobtail and the line from the storage tank.
- 3.) Open the vapor internal valve while looking for bobtail tank to storage pressures to equalize.
- 4.) Once equalized, open the liquid spray fill shut off valve on the storage tank hose, then open the ME807 or ME808-16 Turbo-Flo LE Transfer Valve.

**WARNING:** For the Turbo Flo LE Transfer Valve to open, the pressures in the bobtail and the storage vessel must be equalized or the valve will not open. The Turbo-Flo LE should NEVER be forced open. If it will not open easily then pressures are not equalized.

FORM #1143

REV A 5/15/2017

R.125

6.00

4.00

					DIMENSIONS/TOLERANCES PRIOR TO FINISH UNLESS OTHERWISE SPECIFIED .XX ± .010 .XXX ± .005 FRACTIONS ± 1/64 ANG. ± .5° MIN SURFACE 125	THIS DOCUMENT IS THE PROPERTY OF MARSHALL EXCELSIOR CO. AND CONTAINS PROPRIETARY AND CONFIDENTIAL INFORMATION WHICH MAY NOT BE DUPLICATED, USED, OR DISCLOSED OTHER THAN AS EXPRESSLY AUTHORIZED BY MARSHALL EXCELSIOR CO.	DRAWN: JMC	<b>Marshall Excelsior Company,</b> Marshall Michigan 49068
A	INITIAL RELEASE (ECN 05-23-17-02)	JMC	6/1/17	5/23/2017			DATE: 5/15/17	
REV.	DESCRIPTION	BY	APP	DATE	STOCK WT (Lbs):	PART WT (Lbs):	SCALE: 1:1 SHT: 1 of 1	DESCRIPTION: LOADING PROCEDURE INSERT ME807 / ME808 SERIES PART NO: FORM #1143