

A125-12-PGA PACKING GLAND ASSEMBLY KIT FOR: A125-12 1 1/2" INTERNAL VALVE

!!!WARNING!!!

READ AND UNDERSTAND ALL INSTRUCTIONS INCLUDED WITH THIS REPAIR KIT
RELIEVE ALL PRESSURE FROM SYSTEM BEFORE REMOVING VALVE FOR SERVICE

NOTE: Numbers in brackets [] refer to the number in the valve component list. Numbers in parenthesis () refer to quantities of the valve component.

A. Disassembly

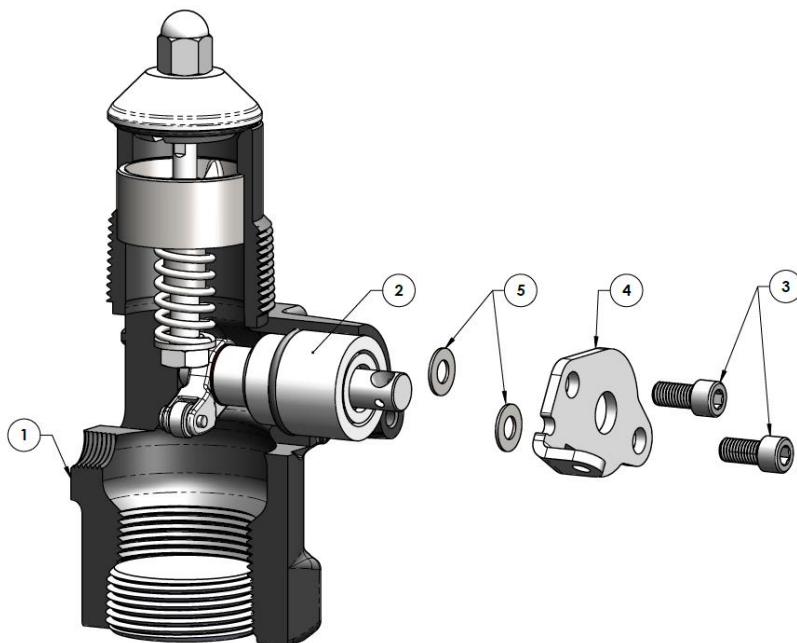
1. **EVACUATE ALL PRESSURE FROM SYSTEM BEFORE ANY DISASSEMBLY OR REPAIR.**
2. Remove (2) Mounting Screws [3], Cover Plate [4] and (2) Cover Washers [5] from Body [1] and retain.
3. Remove Packing Gland Assembly [2] and discard.
4. Inspect Valve Body [1] and clean if necessary, be sure interior is free of dirt, residue and foreign particles.

B. Reassembly

1. Install Gland Assembly [2] into Body [1].
2. Apply Loctite #271 to threaded holes in Body [1]. Install (2) Mounting Screws [3] through Cover Plate [4] and (2) Cover Washers [5] into Body [1].
3. Connect the valve assembly outlet to a pressure source of at least 150 PSI. Check for leaks at all joints and stem seals using a suitable leak detector solution.

C. Component List

1. Body
2. Gland Assembly
3. Mounting Screw; Qty: 2
4. Cover Plate
5. Cover Washer; Qty: 2



CAUTION: DO NOT USE THE VALVE IF ANY JOINT CONTINUES TO LEAK UNDER PRESSURE.



WARNING: These products contain a chemical known to the state of California to cause cancer and birth defects or reproductive harm

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Form #1127 Packing Gland Repair Kit IOM

Rev A